

## 48V lithium battery disassembly process

### Why is disassembly of lithium-ion batteries so difficult?

The disassembly of lithium-ion battery systems from automotive applications is a complex and therefore time and cost consuming process due to a wide variety of the battery designs, flexible components like cables, and potential dangers caused by high voltage and the chemicals contained in the battery cells.

#### How do you disassemble a lithium-ion battery pack?

When breaking down a lithium-ion battery pack, having the right tools for the job is critical. The tools you use to disassemble a lithium-ion battery pack can be the difference between salvaging a bunch of great cells and starting a fire. 5 pack of flush cut pliers. Perfect for removing the nickel strip that is attached to cells when salvaging.

#### How should a battery pack be disassembled?

Battery packs may contain complex control circuitry or a battery management system (BMS), which should also be removed. The disassembly process should avoid accidental shorting of the internal cells. A single cell battery should be stripped down so that all that remains are the external case and the cell itself.

Are there standards for lithium ion battery disassembly?

Currently,there are no standardsor methodologies for conducting lithium-ion battery disassembly,but IEEE 1625 [4],"Standard for Rechargeable Batteries for Multi-Cell Mobile Computing Devices," notes that to conduct disassembly: "...a specialized,highly trained operator is essential.

How long does it take to disassemble a battery cell?

The laboratory experience showed that the complete disassembly of a battery cell took 20 min. A summary regarding this category of publications can be found in Table 5. The analysis of the above-mentioned publications thereby highlights the fundamental challenges that exist in automated disassembly of LIBs.

Can you take apart a lithium-ion battery pack?

Taking apart a lithium-ion battery pack may appear challenging at first, but with a solid approach and some patience, anyone can do it. It's super important to understand the connections between battery cells and to recognize the potential risks, like shoulder shorts.

This paper presents an alternative complete system disassembly process route for lithium ion batteries and examines the various processes required to enable material or component recovery.

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